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TECHNICAL DATASHEET



Terra by Steni

MATERIAL DATA (23 °C RF 45-6	0 %):	Value	Unit	Reference
Thickness			5 ± 0,5	mm	STENI quality system
Weight SN 201 Gray			9,5 ± 10 %	kg/m²	STENI quality system
Weight SN 100 White			11,0 ± 10 %	kg/m²	STENI quality system
Weight SN 305 Carbon			11,0 ± 10 %	kg/m²	STENI quality system
Density			1960 ± 3 %	kg/m³	STENI quality system
Length and width			± 2	mm	STENI quality system
Edge straightness			± 1	mm	STENI quality system
Drilling position tolerance			± 5	mm	STENI quality system
Diagonal deviation			≤ 3	mm	STENI quality system
SURFACE:					, or an quality by storm
Front side of panel: (Untreated natural sand)		Grain of sand size	1,0 – 3,0	mm	STENI quality system
Front side quality: (5 m distance under the control of the control		for outside use; ance 90° viewing with laylight without sun) for inside use; ance 90° viewing with lumination)	Not visible		STENI quality system
Edge of panel:	Untreated; (small defects	adjoining to surface)	Accepted		STENI quality system
Back side of panel is untreated. Minor defects.			Accepted		STENI quality system
PHYSICAL DATA:					
Flexural strength			≥ 30	N/mm ²	CSTB method
Elasticity module			≥ 5000	N/mm ²	CSTB method
Impact strength			NPD	kJ/m²	
Tensile strength (length and width direction)			NPD	N/mm ²	
Critical radius			< 3,5	m	STENI quality system
Resistance to strong impact	Maximum neight of ball drop		3,5	m	NT Build 066
Resistance of pull through panel (drilled hole d=4,5mm) Steni fixing screw (4,0 * 28/ 33)			0,6	kN	EN 320:1993, interpolated
Emission		NPD	μg/(m² h)	EN ISO 16000-9:2006	
Thermal conductivity Λ _p			0,55	W/(m K)	SINTEF NBI
THERMAL PROPER					
Dimensional stability. Cumulative change max			0,04	%	NS EN 438-2:2005, part 18
Temperature expansion (-20 °C to +65 °C)			0,021- 0,026	mm/(m K)	SINTEF NBI
Water vapor resistance			20,2·10 ¹⁰	(m²sPa)/kg	ASTM E 96-66, interpolated
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Water vapor resistance S _d			40	m	SINTEF NBI, interpolated
Permeability of water vapour		49,5·10 ⁻¹³	kg/(m²s Pa)	ASTM E 96-66, interpolated	
Water absorption 1 m deep: (25 °C 100% RH)		After 24 hours After 28 days	ca. 0,5 ca. 2,0	%	ASTM D-570
Frost resistance			> 300	Cycle	SINTEF NBI
FIRE RESISTANCE					
Used as ventilated facade panel (surface)			NPD	Euro Class	EN 13501-1
ENVIRONMENTAL:					
Global warming potenti			12	CO ₂ ekv/m ²	NEPD-2658-1362-EN
	MI.		14	MJ/m ²	11L1 D 2000 1002-LIN

